

**IN THE CLAIMS**

This listing of claims will replace all prior versions, and listings, of claims in the application:

1. (original) A method, comprising:  
forming an optical via in a printed circuit board to access an optical fiber embedded in  
the printed circuit board;  
placing an optical redirector within the optical via; and  
adjusting the optical redirector to redirect light directed into the optical via so that the  
light is coupled into the optical fiber.
2. (original) The method of claim 1, wherein forming an optical via comprises forming a  
well in matrix material of the printed circuit board.
3. (original) The method of claim 2, wherein forming an optical via further comprises  
forming a light blocking layer on at least part of side walls of the well to prevent at least  
some light from entering the matrix material of the printed circuit board as the light travels  
along the optical via.
4. (original) The method of claim 1, further comprising depositing optically neutral  
material within the optical via and around the optical redirector.
5. (original) The method of claim 4, further comprising forming a light guide to direct light  
through the optically neutral material along the optical via.
6. (original) The method of claim 1, wherein forming an optical via comprises:  
forming a first well in matrix material of the printed circuit board;  
depositing a light blocking material on side walls of the first well; and

forming a second well in matrix material of the printed circuit board, the second well having a depth greater than the first well and exposing light transmissive surfaces of the optical fiber.

The method of claim 1, wherein when the optical redirector is placed within the optical via it is attached to the printed circuit board with an adjustable attachment material.

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the optical via it is attached to the printed circuit board with an adjustable attachment material.

8. (original) The method of claim 7 wherein adjusting the optical redirector comprises:
- directing light from a source into the optical via to the light redirector;
  - redirecting, by the optical redirector, the light from the source;
  - detecting, with a light detector, light from the source that has traveled along the optical fiber after being redirected by the optical redirector;
  - measuring the detected light; and
  - changing the position of the optical redirector.

9. (currently amended) A device, comprising:
- a surface;
  - a matrix material;
  - an embedded optical fiber;
  - an optical via with a bottom surface for allowing light to travel through the matrix material between the surface and the embedded optical fiber; and
  - an optical redirector, attached to the bottom surface of the optical via by attachment material extending between the optical redirector and the bottom surface, for redirecting light received from the optical fiber along the optical via toward the surface of the device and for redirecting light received from the optical via into the optical fiber.

10. (original) The device of claim 9, wherein the optical via comprises side walls that define a boundary between the matrix material and the optical via.
11. (original) The device of claim 10, further comprising a layer of light blocking material covering at least part of the side walls to prevent at least some light from entering the matrix material as the light travels along the optical via.
12. (canceled)
13. (original) The device of claim 9, further comprising optically neutral material within the optical via and around the optical redirector.
14. (original) The device of claim 13, further comprising a light guide to direct light through the optically neutral material along the optical via.
15. (currently amended) The device of claim 9, further comprising:  
a layer of light blocking material covering at least part of side walls that define a boundary between the matrix material and the optical via to prevent at least some light from entering the matrix material as the light travels along the optical via;  
attachment material for attaching the optical redirector to the matrix material device;  
optically neutral material that substantially fills otherwise empty space within the optical via and around the optical redirector; and  
a light guide to direct light through the optically neutral material along the optical via.
16. (currently amended) A device, comprising:  
a circuit board comprising:  
a surface;

a matrix material including a layer with a plurality of woven structural fibers;  
an embedded optical fiber woven with the structural fibers to form the layer;  
a first optical via for allowing light to travel through the matrix material  
between the surface and the embedded optical fiber;  
a second optical via to allow light to travel through the matrix material  
between the surface and the embedded optical fiber;  
a first optical redirector to redirect light received from the optical fiber along  
the first optical via toward the surface of the device and to redirect  
light received from the first optical via into the optical fiber; and  
a second optical redirector to redirect light received from the optical fiber  
along the second optical via toward the surface of the device and to  
redirect light received from the second optical via into the optical  
fiber; and  
a first optical component connected to the circuit board and optically connected to the  
first optical via to transmit optical signals along the first optical via to the first  
optical redirector and to receive optical signals that travel up the first optical  
via from the first optical redirector;  
a second optical component connected to the circuit board and optically connected to  
the second optical via to transmit optical signals along the second optical via  
to the second optical redirector and to receive optical signals that travel up the  
second optical via from the second optical redirector.

17. (original) The device of claim 16, wherein optical signals transmitted from the first optical component along the first optical via to the first optical redirector are redirected into the embedded optical fiber to the second optical redirector, which redirects the optical signals up the second optical via to be received by the second optical component.

18. (original) The device of claim 16, wherein the circuit board comprises a plurality of layers and the embedded optical fiber is between a first and a second of the plurality of layers.
19. (original) The device of claim 16, wherein the circuit board comprises at least one layer and the embedded optical fiber is within a first layer.
20. (cancelled)
21. (new) The method of claim 6, wherein the first well does not extend below the optical fiber and the second well does extend below the optical fiber.
22. (new) The device of claim 11, wherein the layer of light blocking material does not extend as far below the surface as a lower edge of the optical fiber.
23. (new) The device of claim 13, wherein the optically neutral material substantially fills otherwise empty space within the optical via and around the optical redirector.
24. (new) The device of claim 23, further comprising a light guide embedded in the optically neutral material to direct light through the optically neutral material along the optical via.
25. (new) The device of claim 16, wherein the optical fiber is part of a grid pattern of optical fibers woven with the structural fibers to form the layer.
26. (new) The device of claim 16, wherein the layer with the plurality of woven structural fibers comprises a plurality of bundles of structural fibers, the bundles being woven with other bundles to form the layer, and wherein at least one of the bundles includes the optical fiber.